



HeliCoil® Aftermarket Products

Oxygen Sensor M18 x 1.5 Thread Repair

Permanently restore damaged oxygen sensor threads in exhaust manifolds

Quickly and permanently restore damaged M18 x 1.5 oxygen sensor threads in exhaust manifolds with this kit. No drilling is necessary with the piloted reamer tap, resulting in perfect alignment of the newly tapped hole.

The HeliCoil® corrosion resistant stainless steel inserts will improve future serviceability. This application is cost efficient, easy to use, works in minutes, and will eliminate any need to replace the exhaust manifold.

Perfect for the professional engine rebuilder and the do-it-yourselfer. **Order Part No. 4833.**



FEATURES & BENEFITS:

- Eliminates exhaust manifold replacement
- Piloted reamer tap – no drilling necessary and perfect alignment of the new tapped hole
- Corrosion resistant stainless steel inserts – improves future serviceability
- Easy to use – perfect for the professional engine rebuilder and the do-it-yourselfer
- Works in minutes

Part No. 4833

Contents:		
Qty	Part No.	Description
1	1030-18-2	Pilot Reamer Tap
1	4973-18	Installation Tool
12	R514-11	M18x1.5 Inserts

